MATERIAL SAFETY DATA SHEET

SPOT MAGIC GREEN         HMIS/NFPA H-2, F-2, R-0

ROYALTONE COMPANY
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DATE PREPARED 9/27/11

HAZARDOUS INGREDIENTS / IDENTITY INFORMATION

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>CAS NO.</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>RECOMMENDED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glycol Ether EB 2013</td>
<td>111-76-2</td>
<td>50ppm</td>
<td>20ppm</td>
<td>Niosh 5ppm</td>
</tr>
<tr>
<td>Glycerin</td>
<td>56-81-5</td>
<td>10mg/me</td>
<td>10mg/m3</td>
<td>n/a</td>
</tr>
<tr>
<td>D-Limonene</td>
<td>UN1993</td>
<td>4800 mg/kg</td>
<td>67mg/kg</td>
<td>n/a</td>
</tr>
<tr>
<td>SodiumXylene Sulfonate</td>
<td>1300-72-7</td>
<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
</tr>
</tbody>
</table>

Physical/Chemical Characteristics

Boiling Point 171-174 °C
Vapor Pressure (mmHg) 011kpa@77 °F
Vapor Density (air=1) 4-1

Solubility in Water: Soluble
Appearance and Odor: Colorless pale yellow liquid with orange odor

FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used) 121 ° F / 51 °C
Extinguishing Media: Dry Chemical carbon dioxide CC02

Flammable Limits n/a n/a
Unusual Fire and Explosion: May form carbon and carbon monoxide vapors, may be ignited by heat or other flames as product can ignite explosively, may for explosion peroxides, forms peroxide of unknown stability

REACTIVITY DATA

Stability Unstable
Conditions to Avoid
Stable X
Avoid contact with heat

INCOMPATIBILITY (Materials to Avoid) Aluminum, Salts of Strong Bases, Strong Acids, Alkalis, Oxidation Agents.
HAZARDOUS MAY OCCUR CONDITIONS TO AVOID
Polymerization

WILL NOT OCCUR X

HEALTH HAZARD DATA
Routes of entry: Inhalation? Yes Skin? Yes Ingestion? Yes

Health Hazards (Acute and Chronic)
Eye: Irritation

Skin:

Ingestion: Harmful if Swallowed

Inhalation: Harmful if Inhaled

FIRST AID MEASURES:

Inhalation: Move to fresh air. If not breathing start cpr, administer oxygen and consult a physician

Skin Contact: Wash exposed areas with soap and water. Remove contaminated clothing and launder before reuse.

Ingestion: Seek medical attention. Do not give anything by mouth. Do Not induce vomiting.

Medical Conditions Generally Aggravated by Exposure: Lungs, Liver, Kidneys may be aggravated.

PRECAUTIONS FOR SAFE HANDLING AND USE:
Steps to be taken in case Material is Released or Spilled: Stop spills at source. Eliminate ignition sources. Prevent liquid from entering streams. Absorb with suitable absorbent material. Do not use clay.

Waste Disposal Method: All disposal must be in compliance with all Federal, State and Local laws and Regulations. Transfer contaminated absorbent materials to containers for proper disposal.

Precautions to be taken in handling and storing: Store in closed containers in a cool, dry, ventilated area, away from direct sunlight.

Other Precautions: Avoid skin contact, eye contact, ingestion and inhalation. Keep away from heat, acids, oxidizing agents.
CONTROL MEASURE

SPOT MAGIC GREEN

Respiratory Protection (specify type)  NIOSH Approved air suppliers respirator

Ventilation: Local Exhaust: Yes  Special: Provide Ventilation
Mechanical (general) Yes  Other: Keep below exposure limits

Protective Gloves: Yes  Eye Protection: Chemical Splash Goggles, safety goggles

Other Protective Clothing or Equipment: Impervious clothing and boots

WORK / hygienic practice: DO NOT INGEST