IDENTITY (as Used on Label and List)  LEATHER FIX

Note: Blank spaces are not permitted. If any item is not applicable or no information is available, the space must be marked to indicate that.

Section I

Manufacturer's name  ROYALTONE
Address (Number, Street, City, State and ZIP Code)  9504 East 55th Street
Tulsa, OK 74145

Emergency Telephone Number  918-663-9666
Telephone Number for Information  918-622-6677
Date Prepared: 6/29/10

Signature of Preparer (optional)

Section II—Hazardous Ingredients/Identity Information

Hazardous Components (Specific Chemical Identity, Common Name(s))

<table>
<thead>
<tr>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>Other Limits Recommended</th>
<th>% (optional)</th>
</tr>
</thead>
</table>

This product does not contain any hazardous materials based on the current Department of Labor regulations as we interpret them.

Section III—Physical/Chemical Characteristics

Boiling Point  212F
Vapor Pressure (mm Hg)  H2O
Vapor Density (AIR = 1)  H2O
Solubility in Water  100%
Appearance and Odor  slight color, clear liquid pleasant odor

Section IV—Fire and Explosion Hazard Data

Flash Point (Method Used)  na
Extinguishing Media  water, fog, carbon dioxide, dry chemical
Special Fire Fighting Procedures  none

Unusual Fire and Explosion Hazards  none

(Reproduce locally)  OSHA 174 Sept. 1985
### Section V—Reactivity Data

<table>
<thead>
<tr>
<th>Stability</th>
<th>Unstable</th>
<th>Conditions to Avoid</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Stable</td>
<td>X None</td>
</tr>
</tbody>
</table>

**Incompatibility (Materials to Avoid)**
- strong mineral acids & strong oxidizing agents

**Hazardous Decomposition or Byproducts**
- burning can cause carbon monoxide & carbon dioxide

<table>
<thead>
<tr>
<th>Hazardous Polymerization</th>
<th>May Occur</th>
<th>Conditions to Avoid</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Will Not Occur</td>
<td>X None</td>
</tr>
</tbody>
</table>

### Section VI—Health Hazard Data

**Route(s) of Entry**
- Inhalation? no
- Skin? no
- Ingestion? yes

**Health Hazards (Acute and Chronic)**
- can cause eye irritation, and skin irritation. Ingestion can cause nausea, pain collapse.

**Carcinogenicity**
- no

<table>
<thead>
<tr>
<th>NTP?</th>
<th>IARC Monographs?</th>
<th>OSHA Regulated?</th>
</tr>
</thead>
<tbody>
<tr>
<td>no</td>
<td>no</td>
<td>no</td>
</tr>
</tbody>
</table>

**Signs and Symptoms of Exposure**
- eye & skin irritation, nausea if ingested

**Medical Conditions**
- Generally Aggravated by Exposure: eyes & skin irritation and nausea

**Emergency and First Aid Procedures**
- EYES: flush with water for 25 min, call a physician
- SKIN: wash with soap & water
- INGESTION: drink 2 glasses of water and induce vomiting

### Section VII—Precautions for Safe Handling and Use

**Steps to Be Taken in Case Material Is Released or Spilled**
- flush with water

**Waste Disposal Method**
- incinerate per Federal, State & local regulations

**Precautions to Be Taken in Handling and Storing**
- avoid contact with eyes, skin and clothing

**Other Precautions**
- none

### Section VII—Control Measures

**Respiratory Protection (Specify Type)**
- none

**Ventilation**
- Local Exhaust: none in normal use
- Mechanical (General): yes

**Protective Gloves**
- impervious

**Eye Protection**
- safety goggles

**Other Protective Clothing or Equipment**
- impervious clothing

**Work/Hygienic Practices**
- DO NOT DRINK